



2011
PRODUCTS CATALOG

SPEEDCUT

ABRASIVES

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2 INTRODUCTION

We are pleased to provide you with this comprehensive catalog of SPEDECUT standard abrasive cutting and grinding products. We have included all of the commonly specified sizes and grades that are in general use, as well as many that meet the specific requirements of a variety of uncommon applications. In addition, we offer a comprehensive capability to provide the custom, non-standard sizes and grades that your specific application may require.

SPEDECUT abrasive products are manufactured to exacting standards, using the finest materials and craftsmanship available, and reflect a proud tradition of quality, performance and cost savings. A national network of distributors carry stock on hand to make it easy for your particular job. We also maintain factory and regional warehouse stock to assure prompt shipment of your orders. Our full range of wheel sizes and grades are job-matched for you.

For specific recommendations of the best SPEDECUT product or products for your application, call us ... our fully qualified staff is here to serve your needs. We've been successful in the abrasives industry for 63 years by realizing that a happy customer is a repeat customer, we want to help you get the job done right the first time.

We are concerned about your safety, and caution you to comply with ANSI safety standards and OSHA regulations regarding the storage, care and use of resin bonded abrasive cutting and grinding wheels.



**SPEDECUT ABRASIVES
ADELANTO, CA 92301**

**TEL (760) 246-6580 FAX (760) 246-6889
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OR

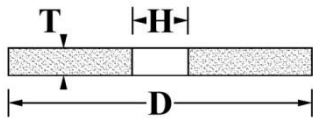


WE ARE YOUR SUPPLIER

4 TYPE 1 LARGE TB CUT-OFF WHEELS

Double reinforced with high tensile strength fiberglass layers on both sides, SPEDECUT 5" through 24" cutoff wheels are designed to provide fast, efficient, long life cutting performance. With grades and sizes to handle any application. SPEDECUT is recognized as the prime source for dependable quality, cost efficient products and on-time delivery nationwide in the foundry, fabricating and construction industries.

Whatever your big wheel cutting requirements, SPEDECUT has the right wheel, at the right price.. Whether you need ten wheels, a hundred, or a thousand. We look forward to discussing your requirements, and we are confident we can provide exactly the product you need.



Type 1 cut-off wheel

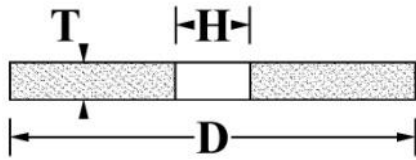
A36TBXX-A medium-coarse abrasive for a fast cutting, general purpose wheel

A46TBXX-A medium fine abrasive for cutting sheet metal and stainless with minimum burr

A60TBXX-A fine abrasive, ideal for thin wall tubing, leaving a clean burr-free finish

LARGE TYPE 1 TB "TRUE BOND"													
D x T x H				STANDARD GRADES			RPM	PKG	LBS				
				A36SBXX	A46TBXX	A60TBXX							
5	X	.035	X	3/8			S1300	12223	50	4			
				1/2			S4770						
				5/8			S1302						
		1/16	X			3/8	S1304			S1306	25	3	
						1/2	S4796			S4798			
						5/8	S1308			S1312			
						7/8	S1314			S1316			
		3/32	X			3/8	S4848			S4849	5	4	
						1/2	S4853			S4854			
						5/8	S4852			S4855			
1/8	X			7/8	S1318								
6	X	.035	X				S4862	10186	50	5			
							1/2						S1320
							5/8						S1322
							7/8						S4864
		1/16	X			3/8	S4893		S4894	S4895	25	6	
						1/2	S1324		S1326				
						5/8	S1328		S1330				
						7/8	S4915			S4916			
		1/8	X			1/2	S1332			S4950	20	6	
						5/8	S1334			S4960			
7	X	.035	X				S1336	8732	50	7			
							5/8						S1338
							1-1/4						S1340
		1/16	X			1/2	S1342		S1344	S5052	25	6	
						5/8	S1346		S1348	S5050			
						1-1/4	S1350		S1352	S1354			
						1/8	X						
		1/8	X			1/2	S1356				20	8	
						5/8	S1360						
		8	X	.035	X					S1364	7640	50	10
5/8										S1366			
1-1/4										S5141			
1/16	X					1/2	S1368	S5153	S1370	25		8	
						5/8	S1372	S5161	S1374				
						7/8	S5181						
						1-1/4	S5185		S5197				
1/8	X					1/2	S1376		S5233	20		11	
						5/8	S1378						
9	X	1/16	X				S5274	6875	25	10			
							7/8				S5277	S5278	
		1/8	X			5/8	S5279			S5280	10	6	
						7/8	S5281			S5282			

TYPE 1 LARGE TB CUT-OFF WHEELS TREATED 5



Type 1 cut-off wheel

TA30PBXX - A treated medium-course abrasive for high volume general purpose shop use on medium to low HP equipment to cut tubing, angle and bar stock.

TA46QBXX - A treated medium-fine abrasive, ideal for heavy duty, clean cutting on low HP equipment.

TA60TBXX - A treated fine abrasive for cool burr-free cutting

LARGE TYPE 1 TREATED DOUBLE REINFORCED

D x T x H					STANDARD GRADES			RPM	PKG	LBS
					TA30PBXX	TA46QBXX	TA60TBXX			
10	X	.035	X	5/8	S1380		S1380	6112	25	8
					S1382	S1384	S1386		20	10
		1/16	X	1	S1388	S1390	S1392		10	8
					S1394	S1396	S1398			
		3/32	X	5/8	S1400	S1402	S1404			
					S1406	S1408				
		1/8	X	1	S1410	S1412				
					S5540	-	S5560		5092	10
12	X	1/16	X	1	S1414	S1416				
					3/32					



TA24TBXX-A treated course abrasive for general purpose and production cutting with long life.

TA24ZBXX-A treated course abrasive for cool cutting and extra long life in high HP equipment to cut castings, risers and gates as well as structural shapes.

TA30PBXX-A treated medium-course abrasive for high volume general purpose shop use on medium to low HP equipment to cut tubing, angle and bar stock.

LARGE TYPE 1 TREATED DOUBLE REINFORCED

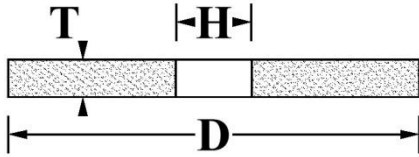
D x T x H					STANDARD GRADES			RPM	PKG	LBS
					TA24TBXX	TA24ZBXX	TA30PBXX			
12		1/8			S1418		S1420	5092		14
							S1422			
14		3/32					S1424	4366		15
						S1426	S1428			
16	X	5/32	X	1	S1430	S1432	S1434	3820	10	30
18		.177			S1442	S1444	S1446	3396		40
20			S1448	S1450	S1452	3056	55			
24			.210	S1454	S1456	S1458	2260	70		

6 TYPE 1 SMALL TB "TRUE BOND"

DOUBLE REINFORCED CUTOFF WHEELS

Whatever the material, when portability is a must, SPEDECUT small type 1 cutting wheels get the most from your hand held electric and air-driven power tools. Available in standard diameters from 3/4" through 4 1/2" and thickness from .035" through 1/8", they're the industry standard for fast, clean straight cutting.

SPEDECUT has the right wheel for your application. The variety of our product line has made SPEDECUT the preferred cutting wheel in aerospace, shipbuilding, power plants, construction, foundries, welding, fabricating, tool and die making, and in the fiberglass and composite cutting applications.



Type 1 cut-off wheel

- A24TBXX**-A coarse abrasive for fast stock removal and aggressive stock cutting action
- A36TBXX**-A medium-coarse abrasive for a fast cutting, general purpose wheel
- A46TBXX**-A medium fine abrasive for cutting sheet metal and stainless with minimum burr
- A60TBXX**-A fine abrasive, ideal for thin wall tubing, leaving a clean burr-free finish



TYPE 1 SMALL "TB" WHEELS											
D x T x H					STANDARD GRADES				RPM	PKG	LBS
					A24TBXX	A36TBXX	A46TBXX	A60TBXX			
3/4	X	1/16	X	1/8		S1100		S1102	61116	100	1
1	X	.035	X	1/16				S3525	61116	100	1
			X	1/8			S1106				
		1/16	X	1/8		S1108	S1110	S1112			
		1/8	X	1/8		S1114	S1116	S1118			
1.5	X	.035	X	1/16				S3580	45000	100	1
			X	1/8			S1120				
			X	1/4			S1122				
		1/16	X	1/8		S1124	S1126	S1128			
		X	1/4			S1130	S1132	S1134			
		1/8	X	1/8		S1136	S1138	S1140			
2	X	.035	X	1/4				S3729	30000	100	2
			X	3/8			S1148				
			X	1/2			S1150				
		1/16	X	1/8		S1152	S1154	S1156			
		X	1/4			S1158	S1160	S1162			
		X	3/8			S1164	S1168	S1170			
		1/8	X	1/4		S1172	S1174	S1178			
		X	3/8			S1182	S1184	S1186			
2.5	X	.035	X	1/4				S1192	26000	100	2
			X	3/8			S1194				
		1/16	X	1/4		S1196	S1198	S1200			
		X	3/8			S1202	S1204	S1206			
		1/8	X	1/4		S1208	S1210	S1212			
		X	3/8			S1216	S1218	S1220			

TYPE 1 SMALL TB "TRUE BOND" 7

TYPE 1 SMALL "TB" WHEELS													
D	x	T	x	H	STANDARD GRADES				RPM	PKG	LBS		
					A24TBXX	A36TBXX	A46TBXX	A60TBXX					
2 7/8	X	.035	X	1/4				S3964	25000	100	2		
				3/8				S3966			4		
		1/16	X	1/4		S3968		S3969					
				3/8		S3970		S3972					
		1/8	X	1/4		S3973		S3974					
				3/8		S3975		S3976		50	3		
3	X	.035	X	1/4				S1224	25000	100	2		
				3/8				S1226			4		
				1/2				S4055					
		1/16	X	1/4		S1228		S1230					
				3/8		S1234		S1236					
		3/32	X	1/2		S4130		S4135					
				1/4		S4140		S4145					
		1/8	X	3/8	X		S1240	S1242		S1246	S1248	50	3
							S1250	S1252		S1254	S1256		
				1/2		S4215		S4216					
				1/4				S1258					
				3/8				S1260					
4	X	.035	X	1/2				S4415	19000	100	8		
				5/8				S4425					
				7/8				S4428					
				1/4		S1262		S1264				S1266	
				3/8		S1268		S1270				S1272	
				1/2		S4509		S4510				S4511	
				5/8		S4520		S4521				S4522	
	1/8	X	1/8	X	3/4		S4525		S4535	S4537			
					7/8		S4540		S4541	S4542			
					1/4	S1274	S1276	S1278	S1280				
					3/8	S1282	S1284	S1286	S1288				
					1/2		S4640		S4645	S4650			
					5/8	S4655	S4657		S4659				
					7/8		S4665		S4668				
									S4751				
4.5	X	.035	X	7/8				S4755	15000	50	3		
								S4757			100	10	
								S4765			50	9	



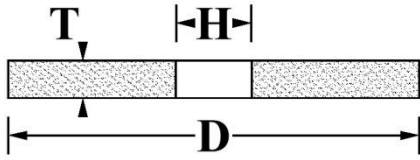
8 TYPE 1 SB 'SUPER BOND' CUT-OFF 3" - 5"

Spedecut introduces the "SUPER BOND SB" series, type 1 cutting wheels. Superior durability with super long life when flexibility, rigidity, and toughness is a must. Double reinforced SB series allows the maximum performance from your hand held power tools & chop saw machines. This series is available in diameters from 3" thru 8" & 10" and thicknesses from 0.040" thru 3/32". Combined with seven distinct elements & heavy reinforcement the SB series is available in fine & medium grades.



SUPER BOND "SB" SERIES CUT-OFF WHEELS									
D x T x H				STANDARD GRADES			RPM	PKG	LBS
				FUTURE	A36SBXX	A60SBXX			
3	X	.040	X	1/4		S0100	25000	100	2
				3/8		S0110			
		1/16	1/4	S0120	S0130	4			
	3/32	3/8	S0140	S0150					
		1/4	S0160	S0165	3				
		3/8	S0170	S0168					
4	X	.040	X	1/4		S0180	22000	50	2
				3/8		S0190			
				1/2		S0200			
		5/8		S0210					
		7/8		S0220					
		1/16	X	1/4		S0230			
	3/8				S0250	S0260			
	1/2				S0270	S0280			
	5/8			S0290	S0300				
	3/4			S0310	S0320				
	7/8			S0330	S0340				
	3/32	X	1/4		S0350	S0360	50	5	
3/8				S0370	S0380				
4.5	X	.040	X	7/8		S0400	15000	50	3
		1/16	X	7/8		S0410		S0420	100
5	X	.040	X	3/8		S0430	12223	50	4
				1/2		S0440			
				5/8		S0450			
				7/8		S0460			
	1/16	X	3/8		S0470	S0480		25	3
			1/2		S0490	S0500			
			5/8		S0510	S0520			
			7/8		S0530	S0540			

TYPE 1 SB 'SUPER BOND' CUT-OFF 6" - 10" 9



Type 1 cut-off wheel

A36TBXX-A medium-coarse abrasive for a fast cutting, general purpose wheel

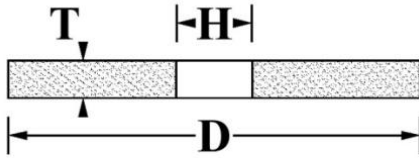
A60TBXX-A fine abrasive, ideal for thin wall tubing, leaving a clean burr-free finish

SUPER BOND "SB" SERIES CUT-OFF WHEELS										
D x T x H				STANDARD GRADES			RPM	PKG	LBS	
				FUTURE	A36SBXX	A60SBXX				
6	X	.040	X	3/8		S0550	10186	50	5	
				1/2		S0560				
				5/8		S0570				
				7/8		S0580				
				3/8		S0600				
	1/16	X	1/2	X		S0590		S0620	25	5
						S0610		S0640		
						S0630		S0660		
						S0650		S0670		
								S0680		
7	X	.040	X	1/2		S0690	8732	50	7	
				5/8		S0710				
				1-1/4		S0730				
				1/2		S0750				
				5/8		S0760				
	1/16	X	1/2	X		S0700		S0770	25	6
						S0720		S0780		
						S0740		S0800		
								S0820		
								S0840		
8	X	.040	X	1/2		S0860	7640	50	10	
				5/8		S0880				
				1-1/4		S0900				
				1/2		S0920				
				5/8		S0930				
	1/16	X	1/2	X		S0790		S0870	25	8
						S0810		S0890		
						S0830		S0910		
						S0850				
10	X	.040	X	5/8			6112	20	10	
				1/16						
				1/16						
				3/32						
				3/32						



10 PORTABLE SAWS CUT-OFF WHEELS

Designed to meet the special demands of the construction jobsite, these wheels will handle all of your "offhand" cutting requirements. Fast, economical cutting of pipe, tubing, angle, rebar, and sheet metal, as well as all types of concrete, masonry and fiberglass make these wheels indispensable for on-site and factory-built construction projects.



Type 1 cut-off wheel

A24TBXX - Coarse abrasive, ideal for all general purpose cutting of pipe, rebar, corrugated steel, etc.

C24TBXX - Coarse abrasive, excellent for fast, efficient cutting and slotting of curbs, slabs, concrete, and asphalt.

LARGE TYPE 1 PORTABLE									
D	x	T	x	H	STANDARD GRADES		RPM	PKG	LBS
					A24TBXX	C24TBXX			
6					S4990	S4992	10186	15	5
7	X	1/8	X	DIA.	S1704	S1708	8732	15	7
8					S1710	S1712	7640	10	9

"DIA." (DIAMOND CENTER) to 1/2" and 5/8" adaptor bushings included. To convert diamond shape, standard arbor holes without bushings are available.

HI-SPEED PORTABLE GAS/ELECTRIC CUT-OFF SAWS

These wheels are designed expressly to meet the demands of rough, heavy duty cuttings operations under field conditions. Used on hi-speed gas and electric power saws, these tough wheels with heavy duty reinforcement are ideal for cutting structural steel, steel rail, concrete and pavement, as they provide the dual economies of fast cutting action and long wheel life.



A24RBXX-A coarse abrasive, ideal for all rough cutting. Widely used for cutting up scrap in wrecking and demolitions operation.

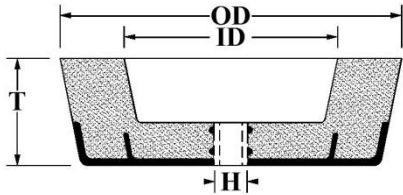
C24TBXX-A coarse abrasive, excellent for fast, efficient cutting and slotting of curbs, slabs, concrete, and asphalt.

LARGE TYPE 1 HI-SPEED DOUBLE REINFORCED									
D	x	T	x	H	STANDARD GRADES		RPM	PKG	LBS
					A24RBXX	C24TBXX			
12	X	1/8	X	1	S1600	S1610	6300	10	14
				7/8	S1602	S1612			
				20mm	S1604	S1614			
14	X	1/8	X	1	S1606	S1616	5200	10	18
				20mm	S1608	S1618			

TYPE 11 CUPS 11

TYPE 11 METAL GRINDING CUPS

For the fast removal of large amounts of material, SPEDECUT super heavy duty type 11 grinding cups can't be beat. Available in a variety of grades, for materials ranging from cast iron to concrete. SPEDECUT grinding cups have the durability to hold their shape and keep working on you under the toughest conditions. Widely used in foundry, railroad, shipbuilding, and other heavy fabricating industries, SPEDECUT grinding cups help you get parts to assembly or to the customer on time and to the proper specifications. **Type 11** cup wheels are available in two versions: plain metal back and safety metal back (SB).



A16RB-Very coarse abrasive, excellent for heavy duty foundry work requiring rapid stock removal.

A24RB-Coarse abrasive for fast, but cooler cutting and finer finish grinding. Ideal for blending, beveling, and cleaning castings

TYPE 11 METAL GRINDING CUPS									
D x T x H				STANDARD GRADES		RPM	PKG	LBS	
				A-16-RB	A-24-RB				
4-3	X	2	X	5/8-11	S2400	S2402	9072	5	9
				5/8-11 SB	S2404	S2406			10
5-4	X	2	X	5/8-11	S2408	S2410	7257	5	14
				5/8-11 SB	S2412	S2414			15
6-4 3/4	X	2	X	5/8-11	S2416	S2417	6048	5	21
				5/8-11 SB	S2420	S2422			24

TYPE 11 CONCRETE GRINDING CUPS

In the construction industry, they'll help you get masonry, concrete and piping jobs done within your schedule and budget. **Type 11** cup wheels are available in two versions: plain metal back and safety metal back (SB).



C16RB-A very coarse abrasive, excellent for heavy duty concrete removal.

C24RB-Coarse abrasive for fast concrete removal but with a smoother finish.

TYPE 11 CONCRETE GRINDING CUPS									
D x T x H				STANDARD GRADES		RPM	PKG	LBS	
				C-16-RB	C-24-RB				
4-3	X	2	X	5/8-11	S2500	S2502	9072	5	9
				5/8-11 SB	S2504	S2506			10
5-4	X	2	X	5/8-11	S2508	S2510	7257	5	14
				5/8-11 SB	S2512	S2514			15
6-4 3/4	X	2	X	5/8-11	S2516	S2518	6048	5	21
				5/8-11 SB	S2520	S2522			24

12 TYPE 16 & 17 GRINDING CONES

Designed for general "offhand" rough grinding, weld grinding, and cleaning castings. SPEDECUT resinoid bonded cones and plugs are the answer... when your application calls for fast, heavy stock removal in hard to reach, confined areas and cavities. Available in a wide range of popular sizes and grades, these plugs and cones are used on portable grinders operating at speeds up to 9500 surface feet per minute. SPEDECUT plugs and cones are unsurpassed for ruggedness, fast cutting performance, and long-life economy.

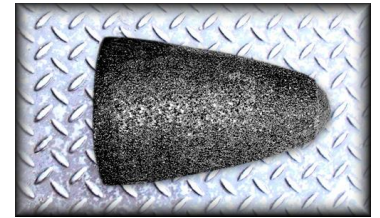
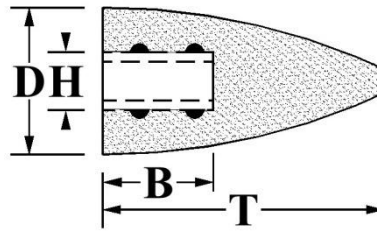
Note: All plugs and cones are pre-molded with 3/8"-24 or 5/8"-11 aluminum-threaded inserts.



TYPE 16 GRINDING CONES

A16RB-A very coarse abrasive for heavy duty grinding of all ferrous metal and stainless steel. Ideal for rapid removal of material

A24RB-A coarse abrasive, ideal for blending and deburring



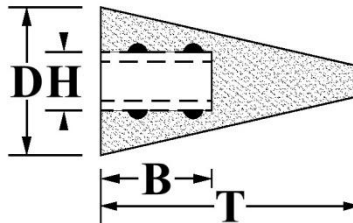
TYPE 16 GRINDING CONES

D x T x H				STANDARD GRADES		RPM	PKG	LBS	
				A16RB	A24RB				
1.5	X	2	X	3/8-24		21645	25	5	
		3	X					7	
2	X	3	X	3/8-24	S2606			18144	15
			X	5/8-11	S2610	S2612	8		
2 3/4	X	3.5	X	5/8-11	S2614	S2616	12987	5	6

TYPE 17 GRINDING CONES

A16RB-A very coarse abrasive for heavy duty grinding of all ferrous metal and stainless steel. Ideal for rapid removal of material

A24RB-A coarse abrasive, ideal for blending and deburring



TYPE 17 GRINDING CONES

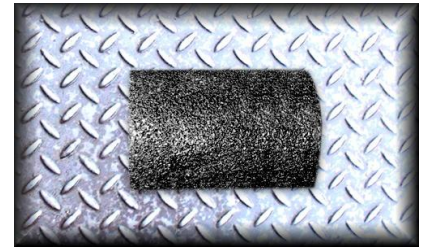
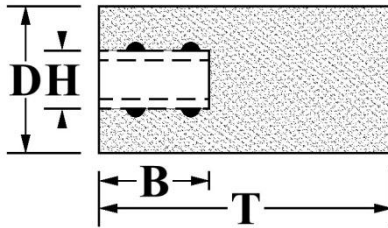
D x T x H				STANDARD GRADES		RPM	PKG	LBS	
				A16RB	A24RB				
1.5	X	2	X	3/8-24		21645	20	4	
		3	X					7	
	1.75	X	3		X			3/8-24	S2708
X				5/8-11	S2712	S2714	9		
2 3/4	X	4	X	5/8-11	S2716	S2718	12987	5	6

TYPE 18 & 18R GRINDING PLUGS 13

TYPE 18 PLUG WHEELS

A16RB-A very coarse abrasive for heavy duty grinding of all ferrous metal and stainless steel. Ideal for rapid removal of material

A24RB-A coarse abrasive, ideal for blending and deburring

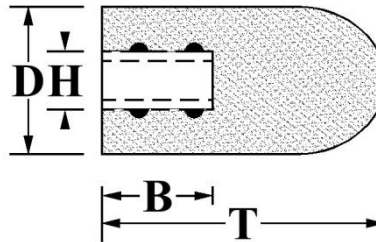


TYPE 18 GRINDING PLUGS									
D x T x H					STANDARD GRADES		RPM	PKG	LBS
					A16RB	A24RB			
1	X	2	X	3/8-24		S2800	32467	25	4
		2.5				S2802			5
		3				S2804			
1.5	X	2	X	3/8-24		S2806	21645	25	9
				5/8-11		S2808			
		2.5	X	3/8-24		S2810		20	
				5/8-11		S2812		25	12
		3	X	3/8-24		S2814			
				5/8-11		S2816			
		4	X	"		S2818		15	11
2	X	2	X	3/8-24		S2820	18144	20	9
				5/8-11		S2822			13
		3	X	3/8-24		S2824			
				5/8-11		S2828			S2830
4	X	"	S2832	S2834	16				
			S2836	S2838					
3	X	3	X	5/8-11		S2840	10823	5	9
		4	X			S2844			S2846

TYPE 18R PLUG WHEELS

A16RB-A very coarse abrasive for heavy duty grinding of all ferrous metal and stainless steel. Ideal for rapid removal of material

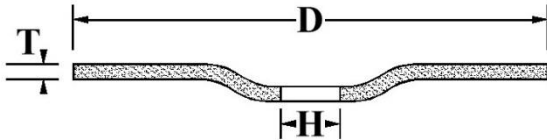
A24RB-A coarse abrasive, ideal for blending and deburring



TYPE 18R GRINDING PLUGS										
D x T x H					STANDARD GRADES		RPM	PKG	LBS	
					A16RB	A24RB				
1.5	X	2	X	3/8-24		S2900	21645	25	9	
				5/8-11		S2902			20	8
		2.5	X	3/8-24		S2904		25		13
				5/8-11		S2906				
		3	X	3/8-24		S2908				
		5/8-11	S2910							
2	X	2	X	3/8-24		S2912	18144	15	8	
				5/8-11		S2914			9	
		2.5	X	3/8-24		S2916				S2918
				5/8-11		S2920			S2922	
		3	X	3/8-24		S2924				S2926
				5/8-11		S2928			S2930	
4	X	"	S2932	S2934	15					
			S2936	S2938						
3	X	3	X	5/8-11		S2940	10823	5	9	
		4	X			S2944			S2946	4

14 TYPE 27 DEPRESSED CENTER

When the job requires the utmost in productivity from your right angle portable grinder, these all-purpose wheels deliver. Double reinforced with high strength fiberglass, they're designed for fast, economical weld grinding, surface conditioning, general purpose grinding and finishing, and are available in standard size diameters from 3" through 9". Metal hub adapters are available with 5/8-11 thread as standard for mounting 7" and 9" wheels. Whether your application requires the grinding of steel, stainless steel, cast iron, nonferrous metals, concrete or masonry; we have a standard grade that's just right for the job.



A24TBXX - A Coarse abrasive for general purpose grinding. Provides fast stock removal, cool cutting, and long life in weld grinding applications

TYPE 27 METAL GRINDING WHEELS										
		D	X	T	X	H	A-24-TBXX	RPM	PKG	LBS
3	X	1/8					T2200	18080	50	4
		1/4	X			3/8	T2208		25	
4	X	1/8					T2212	15300	50	7
		1/4	X			3/8	T2220		25	
		1/8					T2224		50	
		1/4	X			5/8	T2228		25	
4-1/2	X	1/8					T2240	13300	50	10
		3/16	X			7/8	T2244		25	7
		1/4					T2248		25	7
5	X	1/4	X			7/8	T2256	10850	25	11
7	X	1/8					T2260	8500	25	12
		1/4	X			7/8	T2264		25	21
		1/8					T2268		10	10
		1/4	X			5/8-11	T2272		10	11
9	X	1/8					T2276	6500	25	20
		1/4	X			7/8	T2280		25	34
		1/8					T2284		10	11
		1/4	X			5/8-11	T2288		10	18



C24TBXX - Coarse abrasive, the ideal wheel for all general purpose grinding of concrete, masonry, cast iron, and nonferrous metals.

TYPE 27 CONCRETE GRINDING WHEELS										
		D	X	T	X	H	C24TBXX	RPM	PKG	LBS
4-1/2	X	1/4	X			7/8	T2300	13300	25	7
5	X	1/4	X			7/8	T2302	10850	25	11
7	X	1/4	X			7/8	T2304	8500	25	21
						5/8-11	T2306		10	10
9	X	1/4	X			7/8	T2308	6500	25	34
						5/8-11	T2310		10	18

SPEDECUT mandrels for mounting small cutting and grinding wheels are precision machined, heat treated and case hardened. They're made with load bearing flanges for added safety and to hold the wheel straight and true. The low profile end design is ideally suited for working in tight areas. Available to fit 1/8", 1/4" or 3/8" arbor wheels up to 1/2" thick, SPEDECUT mandrels have a 1/4" shaft to fit all standard tool chucks and 1/4" collets.



If you're using small type 1 cutting and grinding wheels you should also be using these SPEDECUT mandrels ...



M-14P

1/4" ARBOR FOR WHEELS UP TO 1/4" THICK



M-50P

COMBINATION SET 1/4" & 3/8" ARBOR FOR WHEELS UP TO 1/4" THICK



M-38P

3/8" ARBOR FOR WHEELS UP TO 1/4" THICK



M-18P

1/8" ARBOR FOR WHEELS UP TO 1/8" THICK



M-14L

1/4" ARBOR FOR WHEELS 3/8" TO 1/2" THICK



M-38L

3/8" ARBOR FOR WHEELS 3/8" TO 1/2" THICK

MANDRELS

SIZE		PART NUMBER	STD PACK	LBS
ARBOR	SHANK			
1/4"	1/4"	SM-14P	10	1
1/4", 3/8"		SM-50P (COMBO PACK)		
3/8"		SM-38P		
1/8"	1/4"	SM-18P	10	1
1/4"		SM-14P		
3/8"		SM-38L		

Product Packaging

SPEDECUT products are designed for maximum performance. Our packaging is designed to enable you to quickly realize that performance.

Heavy duty shipping/storage containers assure the safe arrival of our product to the customer and provide ease of handling, identification and dispensing. All SPEDECUT packaging, marking, as well as our products themselves comply with OSHA and ANSI standards.

General Safety Information

This is **NOT** intended as a complete guide in the use, care, and protection in the use of abrasive wheels. For further details, refer to "American National Safety Standards - Safety Requirements" for "The use, care And Protection Of Abrasive Wheels" ANSI B-7.1. Users should read and become familiar with this IMPORTANT document.

ALWAYS !!!!!!!!!

- * Wear proper protective equipment.
- * Inspect wheels before using
- * Handle and store wheels in a careful manner
- * Store on flat surfaces and in dry conditions
- * Use wheel guards and protective hoods
- * Check max RPM of wheel against machine speed
- * Check for proper spindle mounting
- * Use correct diameter mounting flanges
(flanges should cover at least 1/4 dia. of wheel)
- * Run new wheels for at least 1 minute at speed
- * Have guards in place before using
- * Use proper mounting procedures
- * Use the right machine and equipment
- * Routinely check machine conditions
- * Correct sub-standard safety conditions
- * Use the right wheel for the right job

NEVER !!!!!

- * roll wheels on floor or lean against equipment
- * over-speed wheel

Non-Standard

The chances are good that SPEDECUT has a standard wheel and grade that will provide you with the industry's best performance, durability, and cost effectiveness for your application. But, if you feel that a custom wheel, specifically formulated for your unique operations may provide significantly improved performance or cost advantages, call us directly at the numbers provided on the sales page.

Responsiveness to customer needs IS the key to success, and special orders don't upset us.

Order information

COMBINED PRICING

When you order in standard pack quantities per part number, combine the total order to get the best quantity price per wheel.

Orders differing from standard pack quantities are subject to an additional handling charge.

Terms

2% 10 days, net 30.

Minimum \$50 order from factory.

Prices subject to change without notice.

Shipping

Freight charges will be prepaid on orders of \$600.00 or more calling for one shipment to a single destination within the continental United States, or to point of export for shipment to Alaska, Hawaii, or other destinations. On special off book pricing quotes this policy does not apply. All other shipments are FOB factory.

We reserve the right to ship +/- 10% complete.

No returns unless authorized by the factory. Returns may be subject to up to a 35% restock charge.



SPEDECUT ABRASIVES

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TOLL FREE (800) 423-4836



MADE IN AMERICA...SOLD WORLDWIDE

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